



Dart Aerospace Ltd.
1270 Aberdeen St
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D4972-041
Job Sheet 186925



Part No: D4972-041

Job Qty: 4 ea

Part Name: Side Plate Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/22/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 13.11.19 NEW ISSUE DD VERF:JLM IPP REV:B 14.04.01 AS RE DWG REV.A DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	4 pcs	12/7/18	12/7/18	0.00	0.46	Waterjet - Flow		8/11/19
110	QC	4 pcs	12/7/18	12/7/18	0.00	0.00	QC2 Waterjet-1		8/11/19
120	QC	4 pcs	12/7/18	12/7/18	0.00	0.00	QC8-5		38 DAS
130	Brake NC	4 pcs	12/7/18	12/7/18	0.03	0.28	Brake NC 2		9-89 DAS
140	QC	4 pcs	12/7/18	12/7/18	0.00	0.00	QC5		DEC 18 2018
150	HandFinish	4 pcs	12/7/18	12/7/18	0.00	0.26	HandFinish1		DR 18/12/18
160	QC	4 pcs	12/7/18	12/7/18	0.00	0.00	QC7-4		BR 15-12-19
170	Powdercoat	4 pcs	12/7/18	12/7/18	0.00	0.12	Powdercoat4		BR 15-12-19
180	QC	4 pcs	12/7/18	12/7/18	0.00	0.00	QC3		DAS
190	Small Fab	4 pcs	12/7/18	12/7/18	0.00	0.39	Small Fab-8		58 DAS
200	QC	4 pcs	12/7/18	12/7/18	0.00	0.00	QC5		9-89 38
210	Packaging	4 pcs	12/7/18	12/7/18	0.00	0.00	Packaging3-2		9-89
220	QC21-SA	4 Ea	12/7/18	12/7/18	0.00	0.00	QC21		DEC 20 2018

M 138839 START: 10:35. OUT: 3:30 FINISH: 11:03

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	2.3600 sf (.59 ea)	100-Waterjet - Flow - 1	512088
MS20426AD3-3	Rivet	16 Ea (4 ea)	190-Small Fab	5018535
MS21059L3	Nut Plate	8 Ea (2 ea)	190-Small Fab	5083547

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6S.040	2	220	0
190-Small Fab	MS20426AD3-3	16	3,628	0
	MS21059L3	8	160	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																					
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Date : _____		Step #: _____		DART AEROSPACE Part: D4972-041 Job No: 186925 Serial No/Batch: S133239 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 11/29/18 DART Aerospace Ltd. 1270 Aberdeen Street Hamilton, ON K6A 1K7 CANADA TEL: 1 513 632-5200 Email: sales@dartaero.com www.dartaerospace.com																																																									
Description Work Order Deviation																																																													
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